

Forced Draft Industrial Package Burner

MODEL : **ZFG**

BULLETIN: 111
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ZFG Gas burners are ideal for lower temperature applications such as baking, drying and curing applications. standard burners include an integral combustion air blower, ignition electrode, flame rod and other features that simplify installation and operation.



FEATURES

- a) Round flame
- a) Cast iron burner housing and stainless steel diffuser
- b) Integral blower (external blower can also be used based on customers demand)
- c) Fires natural gas or LPG
- d) Low gas pressure required
- e) Low air pressure required
- f) Wide operating range
- g) turn down ratio equals 8:1 to 50:1
- h) Low NOx emissivity
- i) Each burner equipped with its own damper, actuator, flame rod and ignition electrode

OPERATION

Burners can be lighted at rich, lean, or correct air/fuel ratio, then immediately turned to high fire. Required gas pressures are low for natural gas.

During process interruptions, burner can idle at very low fuel rates, eliminating need for burner shut down and time- consuming restarts.

EXCESS AIR

Excess air improves temperature uniformity by avoiding hot spots in front of burners, churning furnace atmosphere to reduce stratification, and creating positive furnace pressure to eliminate cold air infiltration.

Excess air can give very high effective burner turn down. Thus a furnace used for high temperature work (Up to 600°C) with burners firing on stoichiometric air/fuel ratio can also be used for low temperature jobs with burners firing on lean ratio.

SHOLEH SANAT ENG. & MFG. CO.

MANUFACTURER OF BURNERS FOR FURNACES

FUEL CONVERSION OF BOILERS & FURNACES, DESIGN , CONSULTATION AND INSTALLATION

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Burner Model	Kcal/hr at 70 mbar (air pressure)	Flame Length(cm)
		GAS
50 ZFG	50,000	50
120 ZFG	120,000	56
250 ZFG	250,000	63
500 ZFG	500,000	77
800 ZFG	800,000	90
1500 ZFG	1,500,000	121
2500 ZFG	2,500,000	240

CONSTRUCTION FEATURES

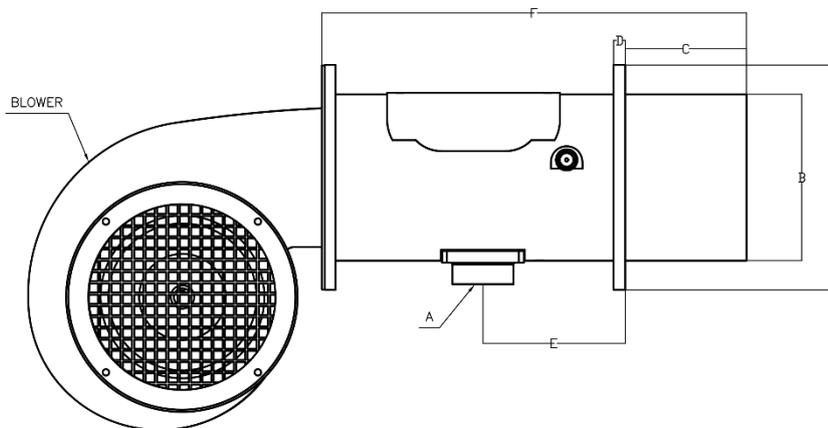


Figure 1: Schematic of ZFG burner

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Burner Model	A in	B mm	C mm	D mm	E mm	F mm	G mm
50 ZFG	1/2	170	123	13	145	428	230
120 ZFG	3/4	170	123	13	145	428	230
250 ZFG	1	170	123	13	145	428	230
500 ZFG	1.1/2	204	123	14	142	455	275
800 ZFG	1.1/2	204	123	14	142	455	275
1500 ZFG	2	306	163	15	246	667	385
2500 ZFG	3	350	200	12	250	713	500

PARTS AND INSTRUMENTATION DIAGRAM SAMPLE

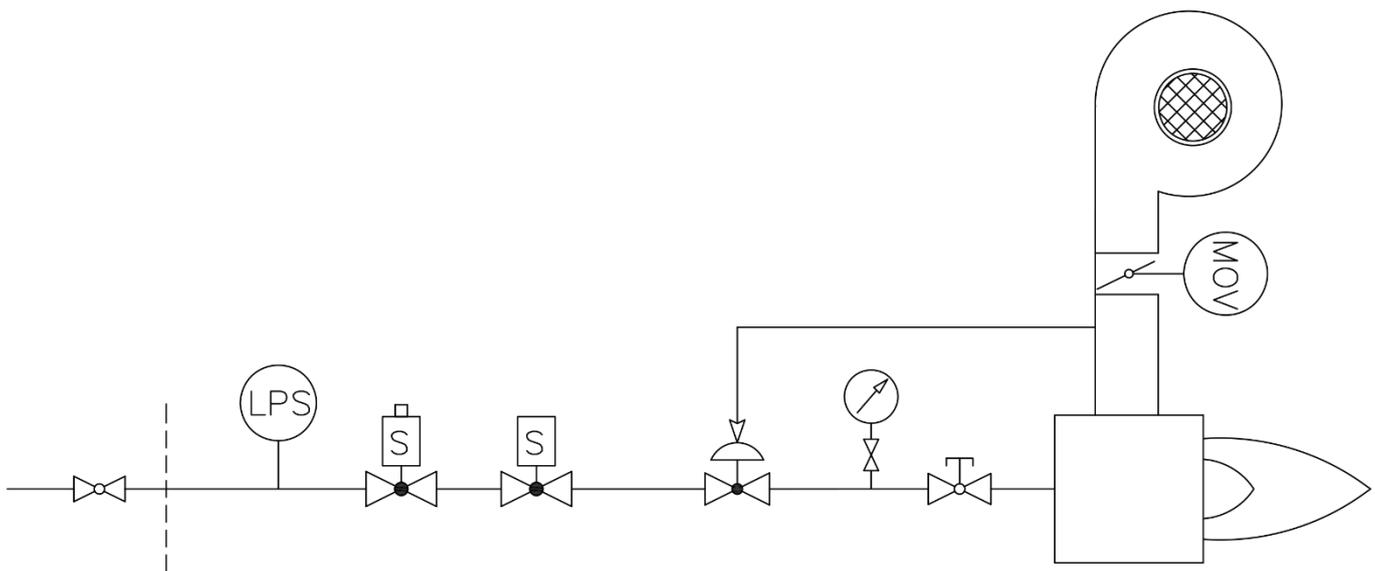


Figure 2: Suggested pinning arrangement for ZFG burner



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